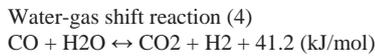
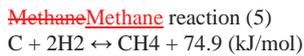


Zainal et al. [14] and Higman and van der Burgt [15] presented that eqs. (2) and (3) can be combined to give the water-gas shift reaction by subtracting Eq. (2) from Eq. (3): [13]



Another important reaction in the gasification process is the methane formation reaction that can be expressed in the following form:



Due to the model's assumptions, in all the gasification reactions, the thermodynamic equilibrium is established, and all gases are assumed ideal, and that all reactions occur at pressure 1 atm, and since the equilibrium constants are a function of temperature for the reaction of water-gas shift and methane reactions, the equilibrium constant is defined and the fourth and fifth equations can be obtained. The equilibrium constant for the reactions (4) and (5) is written as a function of molar ratio of components in Eq. (5) and (6).

$$(5)$$

$$(6)$$

Where  $p_i$  is partial pressure and  $x_i$  represents the number of moles of gas components.  $K_1$  is equilibrium constant for water gas shift reaction, and  $K_2$  is equilibrium constant for methane reaction.

### 3-2-3 Energy balance

To obtain the equilibrium constants, we need to calculate the gasification temperature of  $T_g$ . For this purpose, the energy balance of the gasification area, which is generally assumed to be adiabatic conditions, is used. [14] If the gasification zone temperature is considered to be  $T_g$  and the input temperature 298 K, the energy balance can be assumed as derived from Equation (7).

$$\sum_{i=\text{react}} H_{f,i}^0 = \sum_{i=\text{prod}} n_i (H_{f,i}^0 + \Delta H_{T,i}^0) \quad (7)$$

Where  $H_{f,i}^0$  is enthalpy of formation in kJ/kmol.  $\Delta H_{T,i}^0$  is the enthalpy difference between in kJ/kmol that approximated is estimated by Equation (9).

By balancing the enthalpy inside the gasifier, the total enthalpy content in any chemical mechanism is equal to the total chemical enthalpy and the evident chemical enthalpy is expressed as Equation (8).

$$(8)$$

We have the following relationship:

$$\Delta h_T = \int_{298}^T C_p(T) dT \quad (9)$$

Where  $C_p$  is Specific heat capacity in kJ/kg·K, and the value of  $C_p$  for the range of temperature range is calculated by Equation (10) [5].

$$(10)$$

$C_i$  is the specific heat capacity of gases. The apparent heat of any gas can be calculated by integration of the above equation from ambient temperature, to gasifier temperature. The Table (2) shows the different specific heat capacities of gases.

The HHV relationship can be used to calculate the components of synthesis gas from biomass, and the LHV can be used to calculate the formation heat. Biomass formation heat (Fuel) is calculated according to the following equation: [15]

$$H_{f,bio}^0 = \text{LHV} + \sum_{i=1}^n n_i p_i \quad (11)$$

LHV is Lower Heating Value in kJ/kg and is based on dried biomass and is calculated using the following equation: [15]

Comment [SMM5]: دقت کنید در ژورنال قصد، فرار دادن پیرانتز در اطراف فرمول ها ممنوع نباشد.

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Comment [SMM5]: مرجع مربوط به کدام جمله است؟ در صورتیکه متعلق به جمله قبلی است، پیش از نقطه فرار داده شود.

Comment [SMM6]: ?

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Comment [SMM6]: با توجه که مخفف LHV را قبل از نام کامل آن به کار برده اید، پیشنهاد می شود، ابتدا نام کامل به همراه (LHV) را به کار بردی و پس از آن در سراسر متن از مخفف استفاده کنید.